

0 - 24" (0 - 610mm)



- Helical drive for superior surface finish
- Swivel tool post
- Geared continuous groove facing feeds
- Quick set independent base

An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

The machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting bases and extensions, storage / shipping box, CE certificate, packing list and manual.



Technical Details

Minimum Facing Diameter	0mm	0"
Maximum Facing Diameter	610mm	24"
Minimum Clamping Diameter	305mm	12"
Maximum Clamping Diameter	610mm	24"
Tool Post Travel	102mm	4"
R.P.M	Min: 15	Max: 33
Drive - Pneumatic @ 90 p.s.i (6 bar)	3.0 Kw	4.0 Hp
Air Consumption / Supply Required	2.7 m3/m	90 s.c.f.m

Feed Rates

Facing Continuous Groove (fine / coarse)	0.20 / 0.80mm	0.008 / 0.032"
Boring Feeds (fine / coarse)	0.18 / 0.72mm	0.007 / 0.028"

Weights and Dimensions

Machine Weight (independent base 14kgs)	154 Kgs	339 Lbs	
Shipping Weight	265 Kgs	583 Lbs	
Shipping Dimensions	L - 100cm - (40")	W - 96cm - (38")	H - 43cm - (17")

