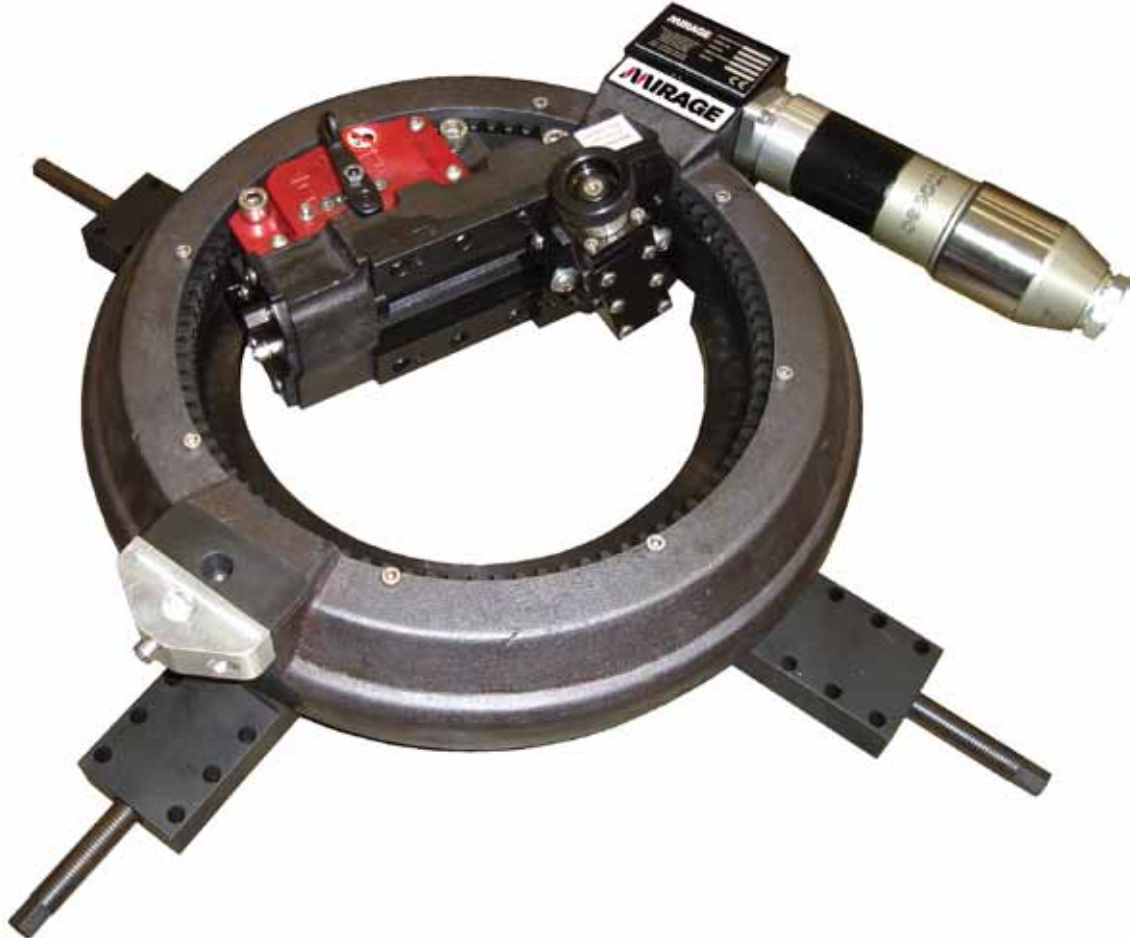


0 - 12" (0 - 305mm)



- Lightweight precision construction
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining

An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

The machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting bases and extensions, storage / shipping box, CE certificate, packing list and manual.



Technical Details

Minimum Facing Diameter	0mm	0"
Maximum Facing Diameter	305mm	12"
Minimum Clamping Diameter	50mm	2"
Maximum Clamping Diameter	305mm	12"
Tool Post Travel	50mm	2"
R.P.M	Min: 15	Max: 33
Drive - Pneumatic @ 90 p.s.i (6 bar)	0.8 Kw	1.1 Hp
Air Consumption / Supply Required	1.19 m ³ /m	42 s.c.f.m

Feed Rates

Facing Feeds (1.75mm pitch feed screw)	0.24 / 0.96mm	0.009 / 0.038"
Facing Feeds (1.25mm pitch feed screw)	0.20 / 0.80mm	0.008 / 0.032"
Facing Feeds (1.0mm pitch feed screw)	0.18 / 0.72mm	0.007 / 0.028"

Weights and Dimensions

Machine Weight	54 Kgs	119 Lbs	
Shipping Weight	83 Kgs	183 Lbs	
Shipping Dimensions	L - 64cm - (25")	W - 61cm - (24")	H - 45cm - (18")

