

0 - 8" (0 - 203mm)



- **Lightweight construction**
- **Ideal for restricted access**
- **Geared continuous groove facing feeds**
- **Swivel tool post for groove machining**

An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

The machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting bases and extensions, storage / shipping box, CE certificate, packing list and manual.

Technical Details

| | | |
|--------------------------------------|-----------|------------|
| Minimum Facing Diameter | 0mm | 0" |
| Maximum Facing Diameter | 203mm | 8" |
| Minimum Clamping Diameter | 76mm | 3" |
| Maximum Clamping Diameter | 210mm | 8.25" |
| Tool Post Travel | 25mm | 1" |
| R.P.M | Min: 15 | Max: 40 |
| Drive - Pneumatic @ 90 p.s.i (6 bar) | 0.8 Kw | 1.1 Hp |
| Air Consumption / Supply Required | 1.19 m3/m | 42 s.c.f.m |

Feed Rates

| | | |
|---|--------|--------|
| Facing Feeds (1.75mm pitch feed screw) | 0.52mm | 0.020" |
| Facing Feeds (optional) (1.25mm pitch feed screw) | 0.37mm | 0.014" |
| Facing Feeds (optional) (1.0mm pitch feed screw) | 0.29mm | 0.011" |

Weights and Dimensions

| | | | |
|---------------------|------------------|------------------|------------------|
| Machine Weight | 23 Kgs | 50 Lbs | |
| Shipping Weight | 45 Kgs | 99 Lbs | |
| Shipping Dimensions | L - 57cm - (23") | W - 57cm - (23") | H - 39cm - (15") |

