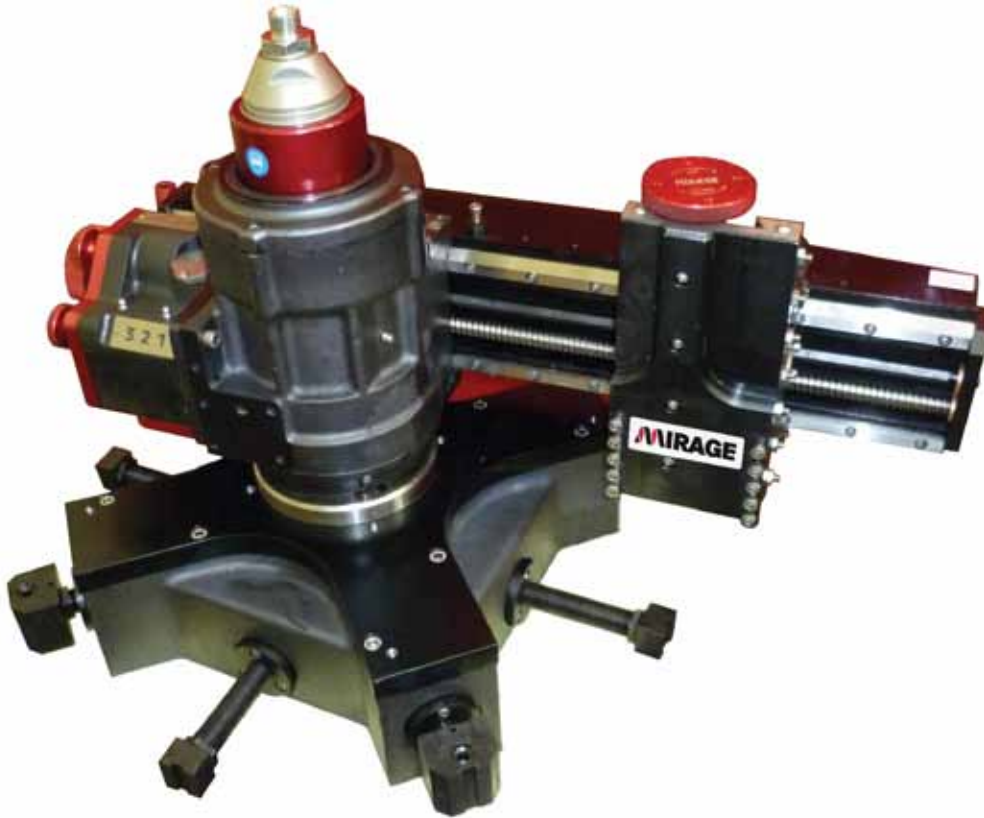


6 - 40" (153 - 1000mm)



- Latest linear technology
- Powered 360° tool post
- 3 continuous groove feed gearbox
- Low noise level 2.0hp drive
- Quick set adjustable clamping jaws

An internally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

The machine is supplied complete with toolkit including tools and inserts, air filter lubricator and hose connection, all required mounting bases and extensions, storage / shipping box, CE certificate, packing list and manual.



Technical Details

Minimum Facing Diameter	153mm	6"
Maximum Facing Diameter	1000mm	40"
Minimum Clamping Diameter	145mm	5.7"
Maximum Clamping Diameter	813mm	32"
Minimum Swing Diameter	815mm	32"
Tool Post Travel - (geared automatic)	102mm	4"
R.P.M	Min: 10	Max: 33
Drive - Pneumatic @ 90 p.s.i (6 bar)	1.5 Kw	2.0 hp
Air Consumption / Supply Required	2.7 m3/m	98 s.c.f.m

Feed Rates

Facing Feed Rates (3 off In/Out)	0.20 - 0.32 - 0.81mm	0.008 - 0.012 - 0.032"
Boring Feed Rates (3 off Up/Down)	0.05 - 0.10 - 0.20	0.002 - 0.004 - 0.008"

Weights and Dimensions

Machine Weight (excluding base)	53 Kgs	117 Lbs
Shipping Weight	203 Kgs	446 Lbs

Shipping Dimensions	L - 84cm - (33")	W - 60cm - (24")	H - 72cm - (28")
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